



Quality Products. Exceptional Service.

PPAP Submission Level:

A **Standard A-1 Level III** submission will include the following:

- 2.2.1 Design Record: (Ballooned Print)
- 2.2.1.1 IMDS Submission: (A-1 Fastener I.D. is # 46958)
- 2.2.2 Authorized Engineering Change Documents: (If Applicable)
- 2.2.3 Customer Engineering Approval: (If Applicable)
- 2.2.5 Process Flow Diagram
- 2.2.6 Production Process FMEA
- 2.2.7 Production Process Control Plan
- 2.2.8 Measurement System Analysis: (Gage R&R)
- 2.2.9 Dimensional Results. (6 pcs tested)
- 2.2.10 Records of Material / Performance Test Results: (4 pcs tested)
- 2.2.11 Initial Process Studies.
- 2.2.12 Qualified Laboratory Documentation.
- 2.2.13 Appearance Approval Report: (If Applicable)
- 2.2.14 PPAP Sample Parts: (300 pcs)
- 2.2.15 Master Sample: (Retained by Vendor)
- 2.2.16 Checking Aides: (If Requested)
- 2.2.17 Customer Specific Requirements: (additional Requirements, Fee's may apply)
 - CQI-9, 11 & 12 Assessments. (If Requested)
 - Yearly PPAP Validation Requirement (Fee of \$300.00 per part number)
- 2.2.18 Part Submission Warrant: (PSW)